

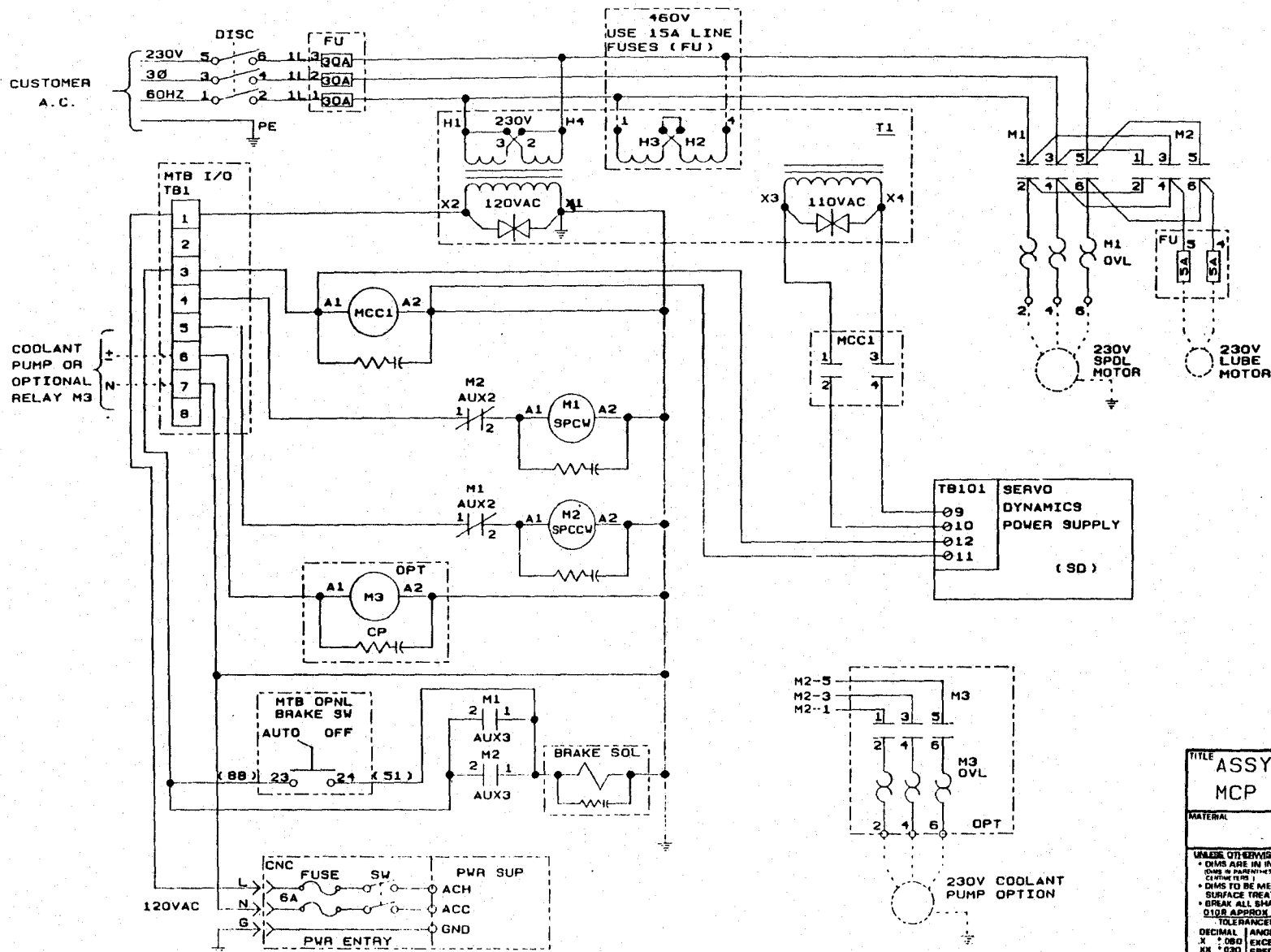
- 16 = 4201595 SPINDLE
- 15 = 4201594 SERVO Z
- 14 = 4201593 SERVO Y
- 13 = 4201592 SERVO X
- 12 = 4204276 HNDWHL
- 11 = 4204483 SERVO (3)
- 10 = 4204279 MTB PNL
- 9 = 4204485 PEND /CNC
- 8 = 4204232, 4204233 (FLOPPY)
- 7 = 4201559 (DC I/O J2)
- 6 = 4201559 (DC I/O J1)
- 5 = 4204178, 4204179 COMM
- 4 = 4203809 CRT
- 3 = 4204429 CONT INT
- 2 = 4204486, 4204487 BKPLT/AC
- 1 = 4204462, WIRE LIST

PART NO. 4204341

CABLE LIST

ISA with I/O

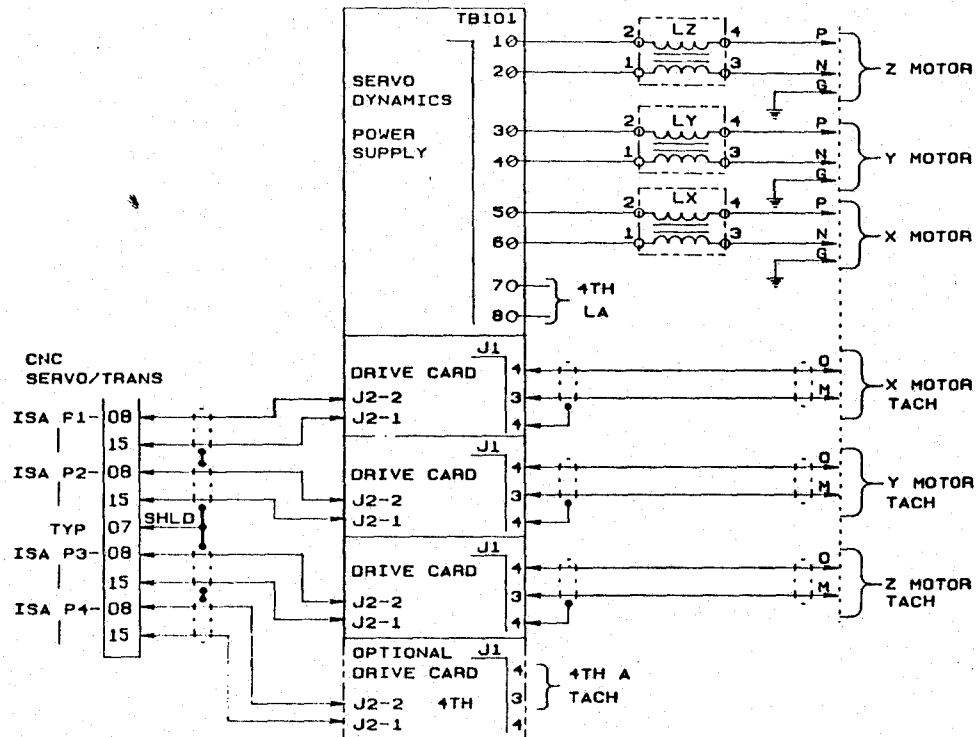
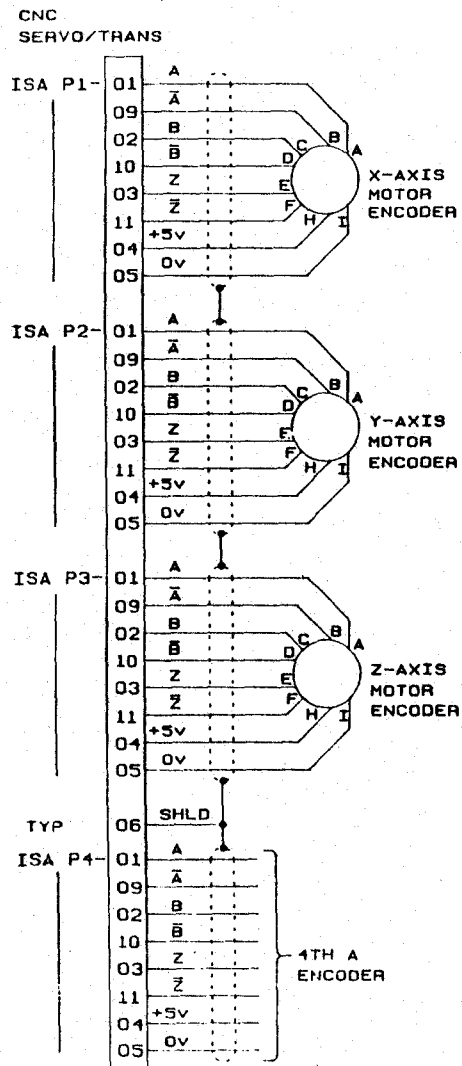
TITLE ASSY-ELECTRICAL MCP ISA	
MATERIAL SEE PARTS LIST	FINISH
UNLESS OTHERWISE SPECIFIED • DIMS ARE IN INCHES • DIMS IN PARS WITH * ARE CLEARANCES • DIMS TO BE MET AFTER SURFACE TREATMENT • BREAK ALL SHARP EDGES 0.10R APPROX • TOLERANCES DECIMAL ANGLES ± 0° 30' X ± 0.00 EXCEPT XX ± 0.30 SPECIFIED XXX ± 0.10 CHAMFER ± 10°	NEXT ASSY FINAL ASSY DRAWN CHECKED APPROVED ENGR APPROVAL
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SIZE C	REV B
SCALE	SHEET 1 OF 5



PART NO. 4204341

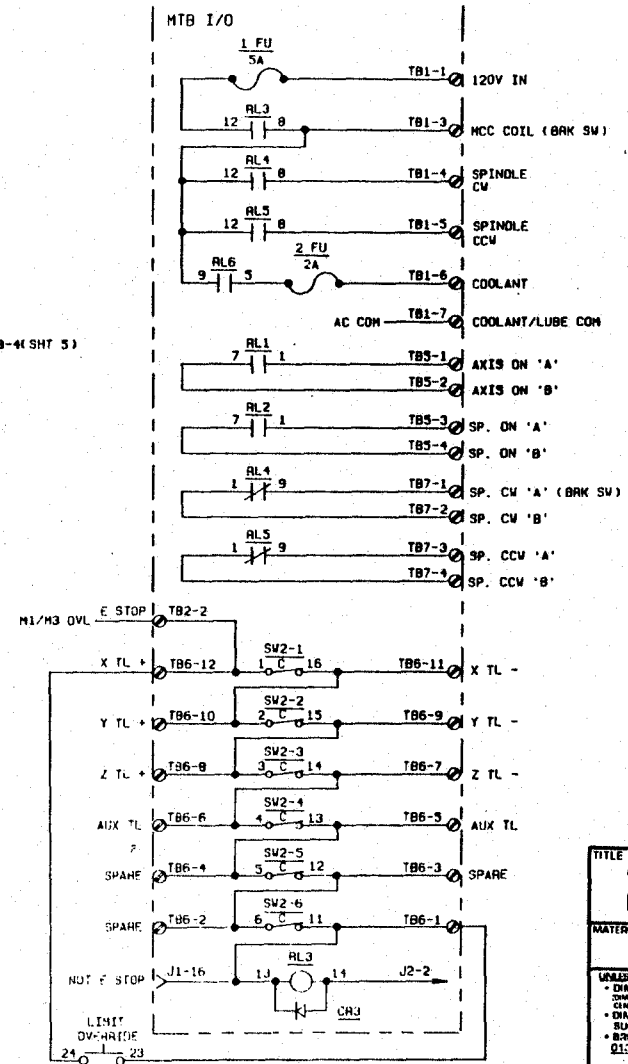
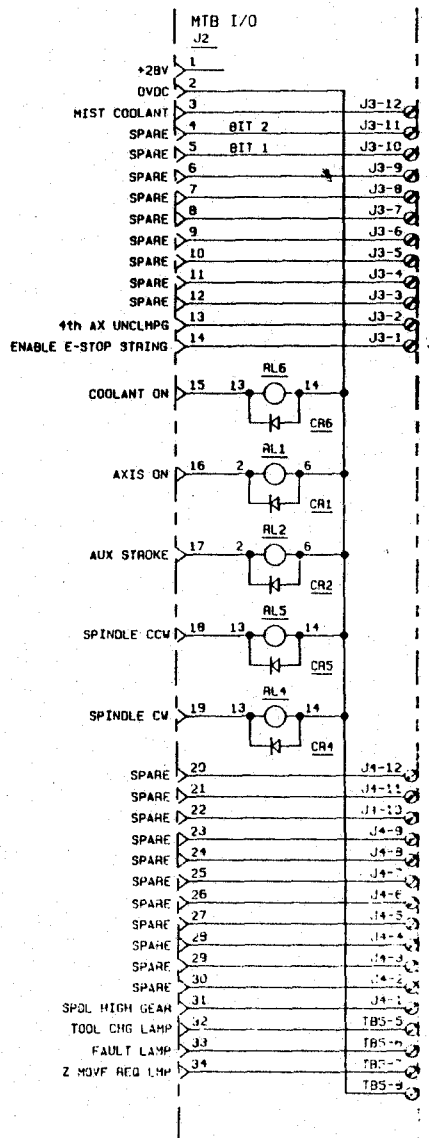
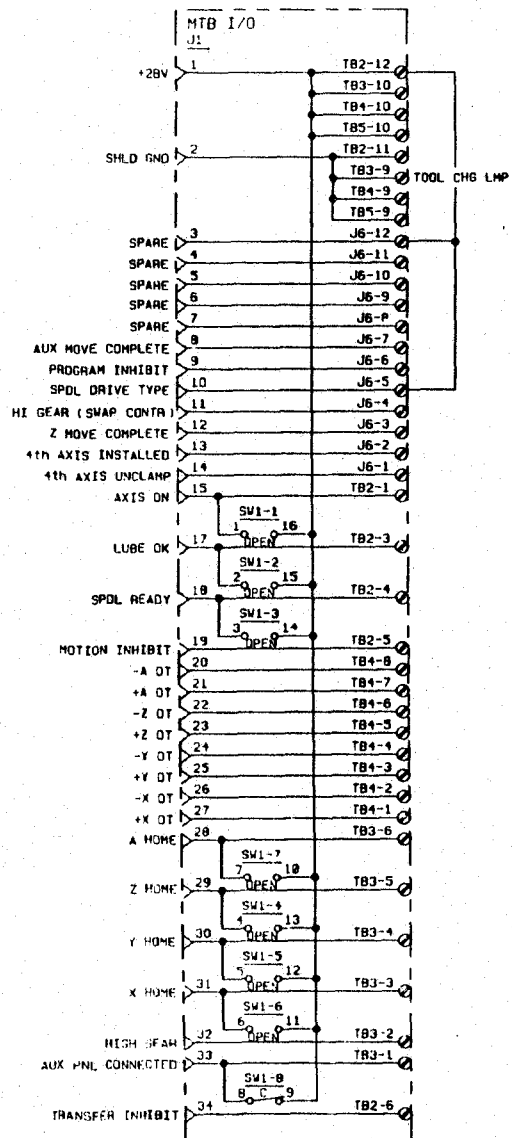
TITLE ASSY - ELECTRICAL MCP ISA	
MATERIAL	FINISH
UNLESS OTHERWISE SPECIFIED • DIMS ARE IN INCHES (DIMS IN PARENTHESES ARE DIMENSIONS) • DIMS TO BE MET AFTER SURFACE TREATMENT • BREAK ALL SHARP EDGES • 0.10R APPROX	NEXT ASSY
TOLERANCES DECIMAL FRACTIONS ±0.0030 X ±0.005 EXCEPT XX ±0.0030 SPECIFIED XXX ±0.010 CHAMFER ±10°	FINAL ASSY
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	CHECKED
	APPROVED
	ENGR APPROVAL
SIZE C	REV B
SCALE	SHEET 2 OF 5

NOTE: (WIRE NUMBERS)



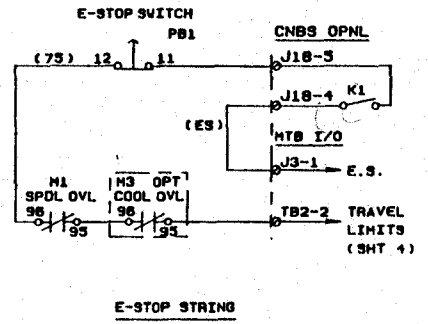
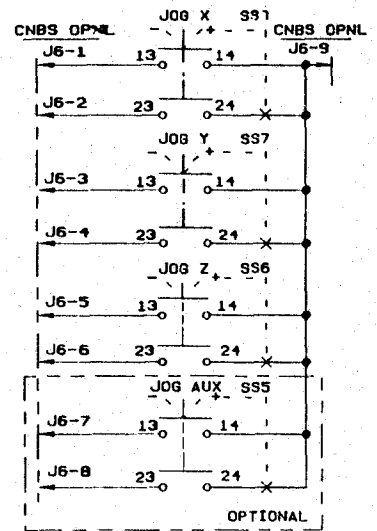
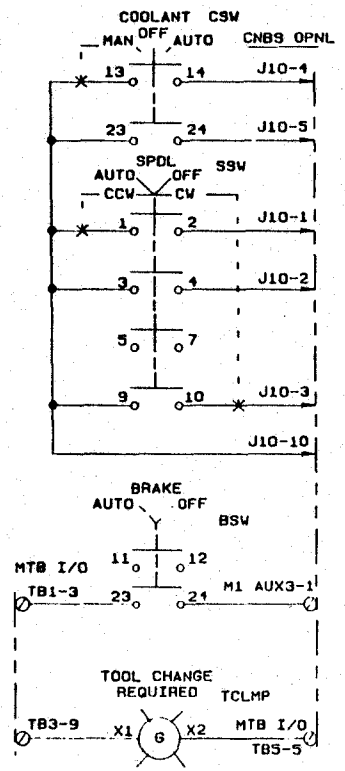
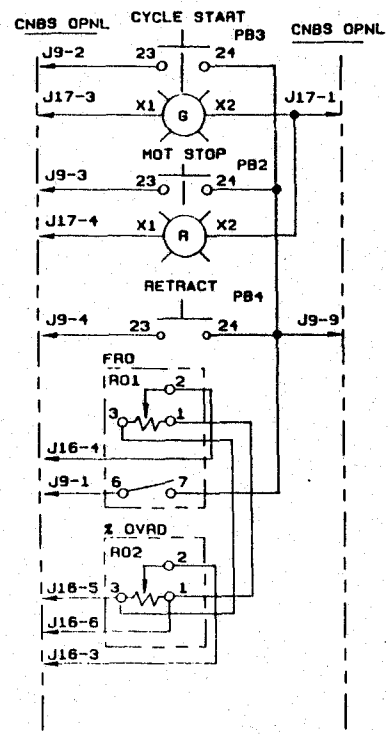
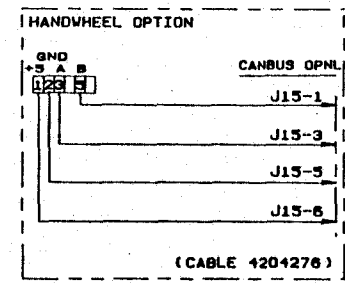
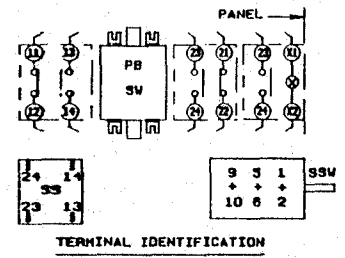
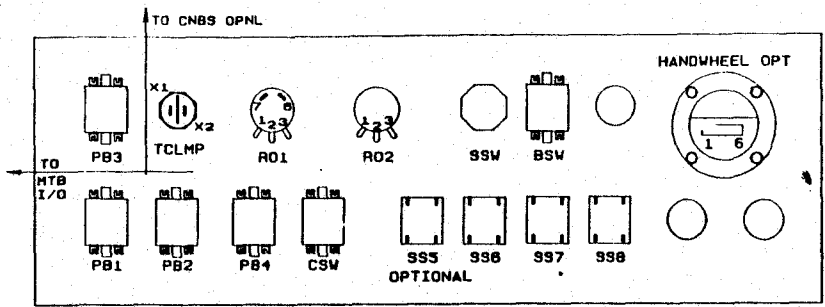
PART NO. 4204341

TITLE ASSY - ELECTRICAL MCP ISA	
MATERIAL	FINISH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (DIMENSIONS IN PARENTHESES ARE DIMENSIONS TO BE MET AFTER SURFACE TREATMENT) BREAK ALL SHARP EDGES D100 RADIUS TOLERANCES: DECIMAL ANGLES: 10' 30" X: 0.00 EXCEPT XX: 0.00 UNLESS SPECIFIED XXX: 0.10 CHAMFER: 10'	NEXT ASSY FINAL ASSY DRAWN CHECKED APPROVED ENGR APPROVAL
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SIZE C	REV B
SCALE	SHEET 3 OF 5



PART NO. 4204341

TITLE ASSY-ELECTRICAL	
MCP ISA	
MATERIAL	FINISH
UNLESS OTHERWISE SPECIFIED • DIMS ARE IN INCHES • DIMS TO BE MET AFTER SURFACE TREATMENT • BREAK ALL SHARP EDGES • DIM APPROX FOR LARGER	NEXT ASSY FINAL ASSY DRAWN CHECKED APPROVED ENGR APPROVAL
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY NOT BE DISCLOSED TO OTHERS FOR ANY PURPOSE OR USED FOR MANUFACTURING PURPOSES WITHOUT WRITTEN PERMISSION FROM: AUTOCOM Technologies, Inc. Farmington Hills, MI	
SIZE C	REV B
SCALE	SHEET 2 OF 5



PART NO. 4204341

TITLE	
ASSY-ELECTRICAL	
MCP ISA	
MATERIAL	FINISH
UNLESS OTHERWISE SPECIFIED	NEXT ASSY
• DIMS ARE IN INCHES	FINAL ASSY
(DIM IN PARENTHESES ARE	DRAWN <i>Smith</i> <i>1/1/95</i>
IN MILLIMETERS)	CHECKED
• DIMS TO BE MET AFTER	APPROVED
SURFACE TREATMENT	ENG APPRVAL
• BREAK ALL SHARP EDGES	
0.10R APPROX	
TOLERANCES	
DECIMAL ANGLES ±0°30'	
X ±0.00 EXCEPT	
XX ±0.00 SPECIFIED	
XXX ±0.010 CHAMFER .100	
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AUTOCOR Technologies, Inc.	
Farmington Hills, MI	
SIZE	REV
C	4204341 B
SCALE	SHEET 3 OF 5