

## DynaPath Systems, Inc. Control Serial Numbers, Models, Types, and Firmware Levels

Serial Numbers	Control Model Numbers	Control Types <sup>2</sup>	Firmware Levels	Release Dates <sup>1</sup>		
50000 – 52xxx	System 10 System 20 <sup>3</sup>	M (Mill)	P0040 – P0053 (System 10M Mill) P10xx (System 10AM Mill) P30xx (System 10AM Mill, Non-CMOS) P35xx (System 10AM Mill, CMOS) P45xx (System 20 Mill)	12/2/81 – 11/14/83 11/10/82 – 10/16/85 8/6/84 – 12/23/87 10/15/84 – 12/23/87 6/26/85 – 9/22/87		
		T (Lathe)	P20xx (System 10T Lathe) P25xx (System 10T Lathe, CMOS)	10/10/83 – 7/23/84 10/25/84 – 7/14/86		
		C (Clutch Drive)	P4505, P4506, P4514, P4517 (System 20 Clutch Drive)	11/21/85 - 9/4/86		
55000 – 55xxx	Delta 10	M (Mill)	P40xx (Delta 10 Mill, S20 Hardware)	10/3/86 – 2/29/88		
60000 – 67xxx	Delta 10 Delta 20	M (Mill)	P55xx (Delta 10 Mill, 6 MHz) P56xx (Delta 10 Mill, 6 MHz) P50xx (Delta 20 Mill, 6 MHz) P51xx (Delta 20 Mill, 6 MHz)	12/23/86 – 12/2/88 10/20/88 – 12/17/92 10/6/86 – 3/1/90 12/12/88 – 2/15/94		
			T (Lathe)	P57xx (Delta 10 Mill, 12,MHz) P58xx (Delta 10 Mill, 12 MHz Chinese) P52xx (Delta 20 Mill, 12 MHz) P53xx (Delta 20 Mill, 12 MHz Chinese)	10/9/90 – 7/21/95 1/27/92 – 4/9/92 10/1/90 – 4/19/96 1/27/92 – 4/8/92	
				C (Clutch Drive)	P75xx (Delta 10 Lathe, 6 MHz) P76xx (Delta 10 Lathe, 6 MHz) P70xx (Delta 20 Lathe, 6 MHz) P71xx (Delta 20 Lathe, 6 MHz)	2/19/87 – 10/2/91 1/18/89 – 3/8/90 2/18/87 – 6/13/89 5/30/89 – 2/27/91
					P (Punch)	P77xx (Delta 10 Lathe, 12 MHz [TS]) P72xx (Delta 20 Lathe, 12 MHz) P73xx (Delta 20 Lathe, 12 MHz Chinese)
		P (Punch)				Px5106 & Px5107 (Delta 20 Clutch Drive, 6 MHz)
			P (Punch)	P60xx (Delta 20 3/4 Axis Punch, 6 MHz) P65xx (Delta 20 Punch, 6 MHz) P66xx (Delta 20 2 Axis Punch, 6 MHz) P67xx (Delta 20 3/4 Axis Punch, 6 MHz) P68xx (Delta 20 OEM Punch 6 MHz) P69xx (Delta 20 OEM Punch 12 MHz)		10/29/86 – 3/4/87 6/3/87 – 8/22/89 1/9/89 – 1/23/90 1/6/89 – 2/15/90 10/10/89 – 9/27/90 10/9/90 – 3/24/95

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		AB (Auto Bend)	P8500 (Delta 10 Auto Bend, 6 MHz) P8600 (Delta 10 Auto Bend, 6 MHz)		12/9/87 – 12/30/91 1/6/89 – 12/27/91
10000 – 10xxx	Delta 30	M (Mill)	001.00x.xx (Delta 30 Mill, 25 MHz)		6/20/91 – 12/4/96
		P (Punch)	xx2.00x.0x (Delta 30 Punch, 25 MHz)		4/2/93 – 10/24/95
20001 – 24xxx	Delta 40/50/60	M (Mill)	yy1.I0x.xx (Delta 40/50/60 Mill)	yy = Language prefix	6/15/95 – 1/26/00
		P (Punch)	yy2.I0x.xx (Delta 40/50/60 Punch)		12/17/98 – 8/30/01
		T (Lathe)	yy3.I0x.xx (Delta 40/50/60 Lathe)		
30011 – 30xxx 35000 – 35xxx	Delta 1000/2000	M (Mill)	yy1.D0x.xx (Delta 1000/2000 Mill)	yy = Language prefix	10/2/00 – 9/28/01
		P (Punch)	yy2.D0x.xx (Delta 1000/2000 Punch)		9/30/02 - present
		T (Lathe)	yy3.D0x.xx (Delta 1000/2000 Lathe)		

Note 1: Release Dates reference when the software was released and only approximate ship dates for control systems.

Note 2: If, on the control serial number tag, the model number has the letters ‘MCP’ appended (i.e. D40MCP), the unit shipped as a Machine-Control Package, which included the control, servo drives, motors and cables, and associated electrical equipment, all provided in a cabinet, usually with a pendant arm. The letter ‘E’ (i.e. D20ME) indicates the control was provided in a single enclosure, but without servo drives or motors, or any other electrical equipment. The letter ‘U’ (i.e. D50MU) indicates that the control was provided ‘unbundled’ as a card rack and a separate front panel.

Note 3: DynaPath Systems, Inc. no longer supports System 10 or System 20 controls. New or refurbished parts are not available for these systems and DynaPath is unable to provide any technical support.

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Example Control Serial Number Tag: Delta 10 Mill Control (Unbundled), S/N 62483